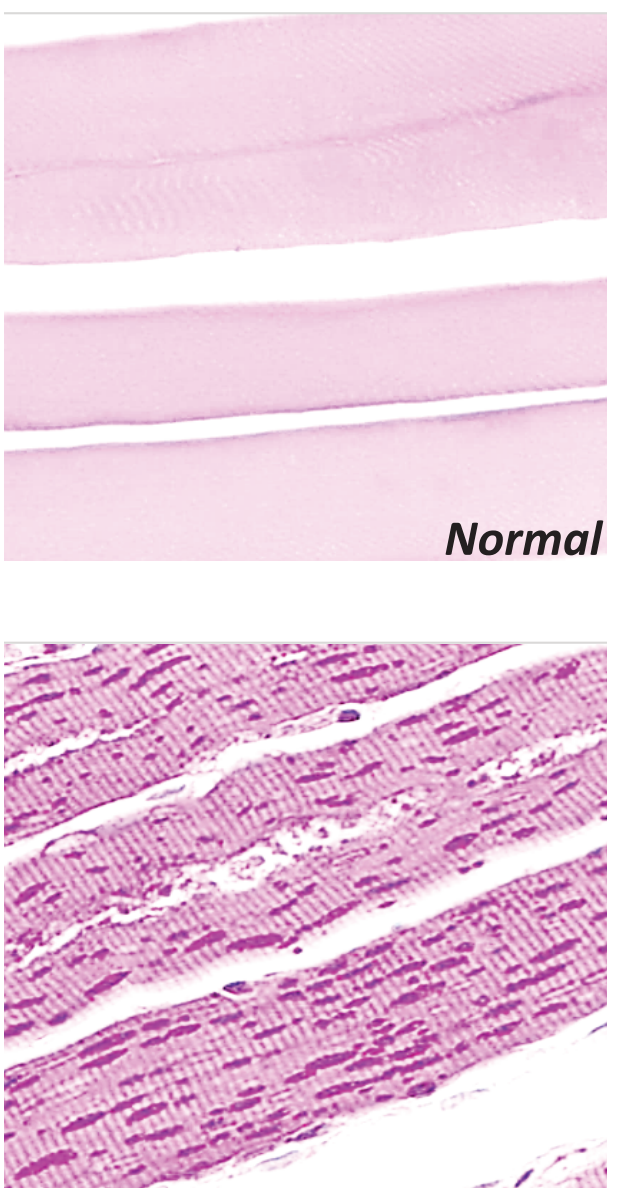


Pompe Disease

- ◆ Pompe disease is an inherited (genetic) disorder in which toxic levels of the large complex sugar, glycogen, accumulates in muscle cells
  - ◆ Infantile-onset Pompe disease has an onset age <12 months and affects the heart muscle (cardiomyopathy); muscle weakness, enlarged liver and heart, difficulty breathing and feeding occur
  - ◆ Late-onset Pompe disease has an onset age >12 months or onset age <12 months without cardiomyopathy; progressive muscle weakness, difficulty breathing, chronic pain, enlarged organs, and other symptoms occur
- ◆ Pompe is a rare autosomal recessive disorder
- ◆ Pompe disease is caused by reduced or absent acid alpha-glucosidase (GAA), an enzyme that normally breaks down glycogen in the lysosome, due to mutations in the GAA gene encoding GAA
  - ◆ GAA deficiency results in glycogen accumulating in lysosomes in multiple tissues, particularly cardiac and skeletal muscles
- ◆ Recombinant human GAA enzyme replacement therapy (rhGAA ERT) is the current approved treatment for supplementing GAA enzyme deficiency
  - ◆ Alglucosidase alfa ERT (Sanofi) is the current standard of care (SoC) for Pompe
  - ◆ SoC cannot slow disease progression and thus, more effective ERTs are required for unmet medical needs
  - ◆ Next generation ERTs Avalglucosidase alfa (Sanofi) & Cipaglucosidase alfa (Amicus) were shown to be non-inferior to SoC in clinical trials
  - ◆ Development of a more effective treatment is still needed

PAS Glycogen Staining of Skeletal Muscles

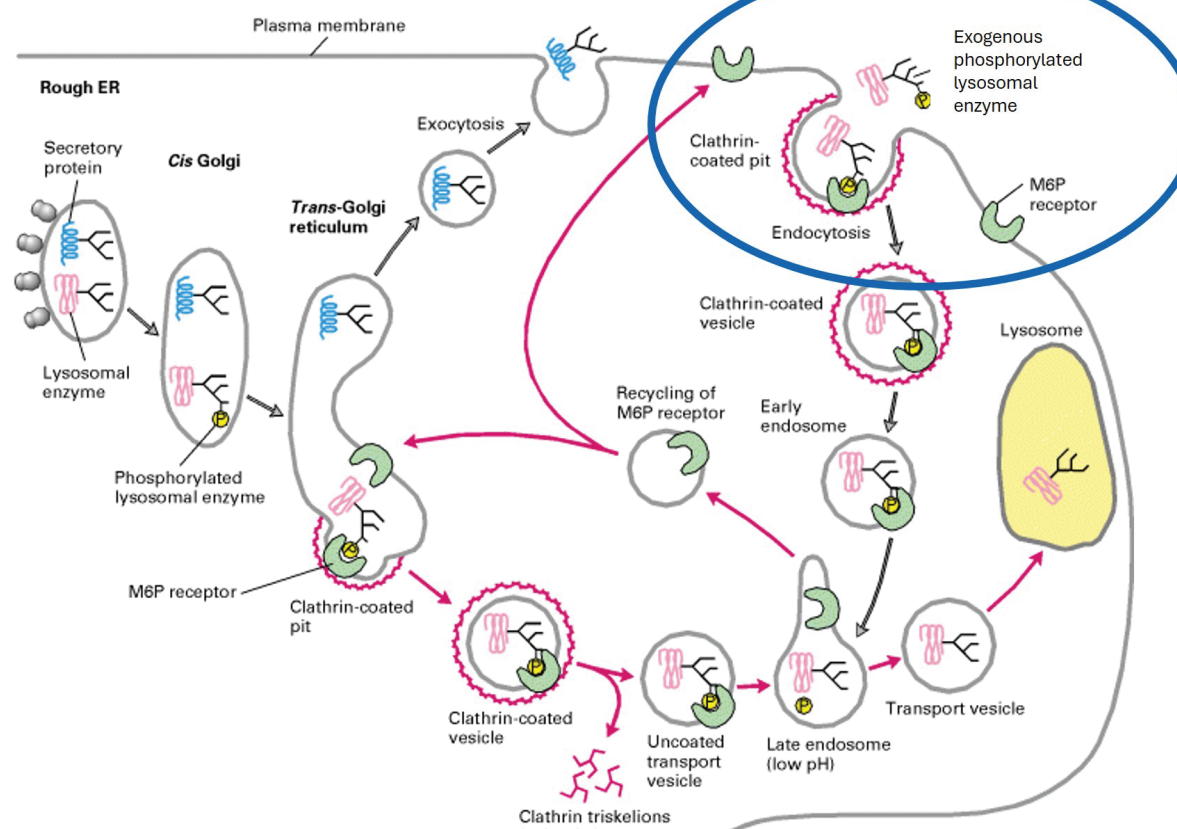


Normal

Leslie et al. Pompe disease. GeneReviews 2017  
Kahler et al. Neurother 2018  
EU lex defines ultra-rare disease as affecting 1 in 50,000  
[OI 27/5/2014; L 158/2]

Natural M6P Receptor Pathway Enables Phosphorylated Exogenous Lysosomal Enzymes Cellular Uptake for Treatment of Lysosomal Disease

CI-MPR Pathway Enables Uptake and Delivery of ERTs for Treating LSDs



Plasma membrane

Extracellular

Cytosolic

CI-MPR Structure

M6P Binding Domains 7-8

IGF-II Binding Domains 10-13

Bis-phosphorylated N-glycan

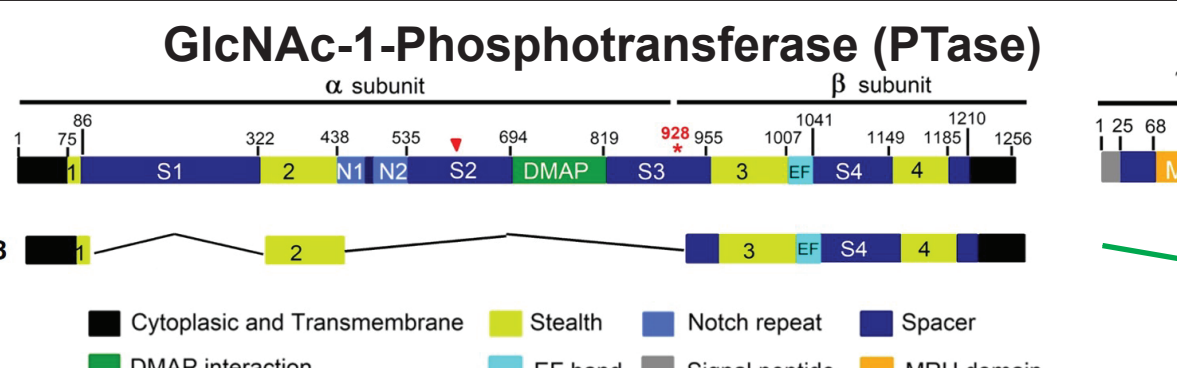
Not All Phosphorylated Glycans Are Equal for Binding CI-MPR

Ligand	Binding affinity (Apparent $K_D$ , nM)
bis-phosphorylated N-glycan	2
mono-phosphorylated N-glycan	>6000
complex type N-glycan	No binding

Adapted from Tong et al., 1999

S1S3 Variant Has Key Attributes That Enable Its Use for Development of Best-In-Class Recombinant Enzymes and Gene Therapies

GlcNAc-1-Phosphotransferase (PTase)



WT

S1S3

◆ Wild-type GlcNAc-1-Phosphotransferase (PTase) is an inactive zymogen that requires proteolytic cleavage at amino acid residue 928 (red box) to achieve its active conformation

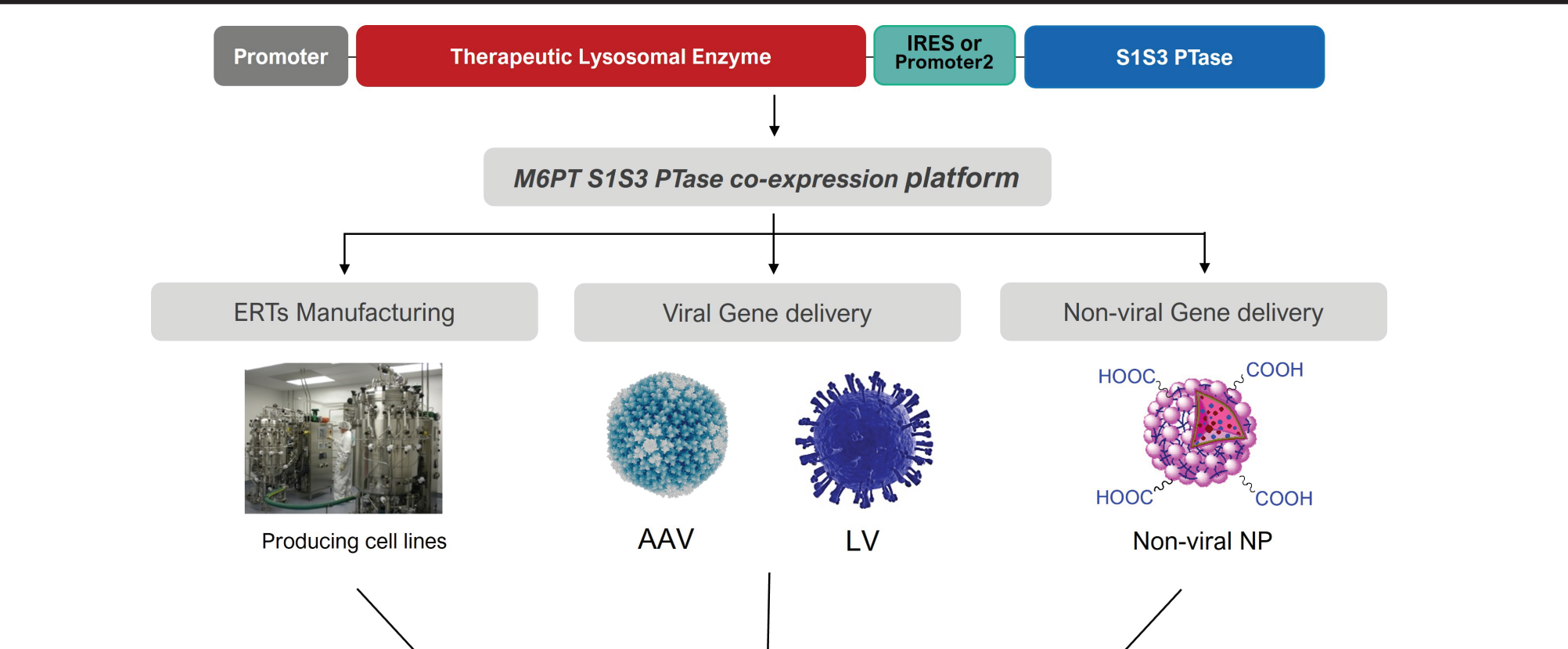
◆ No known way to increase proteolytic cleavage and enzyme activation within cells for increasing enzyme activity for improving phosphorylation

◆ S1S3 PTase is a truncated, pre-activated variant with significant advantages:

- ◆ Has proper conformation without need for  $\gamma$ -subunit
- ◆ Has 20-fold higher specific activity
- ◆ Enables efficient phosphorylation of soluble lysosomal enzymes
- ◆ Small gene size enables its incorporation into expression constructs for S1S3 PTase co-expression with therapeutic enzymes within cells for ERT and gene therapy applications

Lin et al. Engineering of GlcNAc-1-Phosphotransferase for Production of Highly Phosphorylated Lysosomal Enzymes for Enzyme Replacement Therapy. Mol Ther Methods Clin Dev. 2017 Jan 16; 5: 39-45.

S1S3 PTase Co-Expression Platform Ensures Production of Highly Phosphorylated Lysosomal Enzymes for ERTs and GTx



Promoter

Therapeutic Lysosomal Enzyme

IRES or Promoter2

S1S3 PTase

M6PT S1S3 PTase co-expression platform

ERTs Manufacturing

Viral Gene delivery

Non-viral Gene delivery

Producing cell lines

AAV

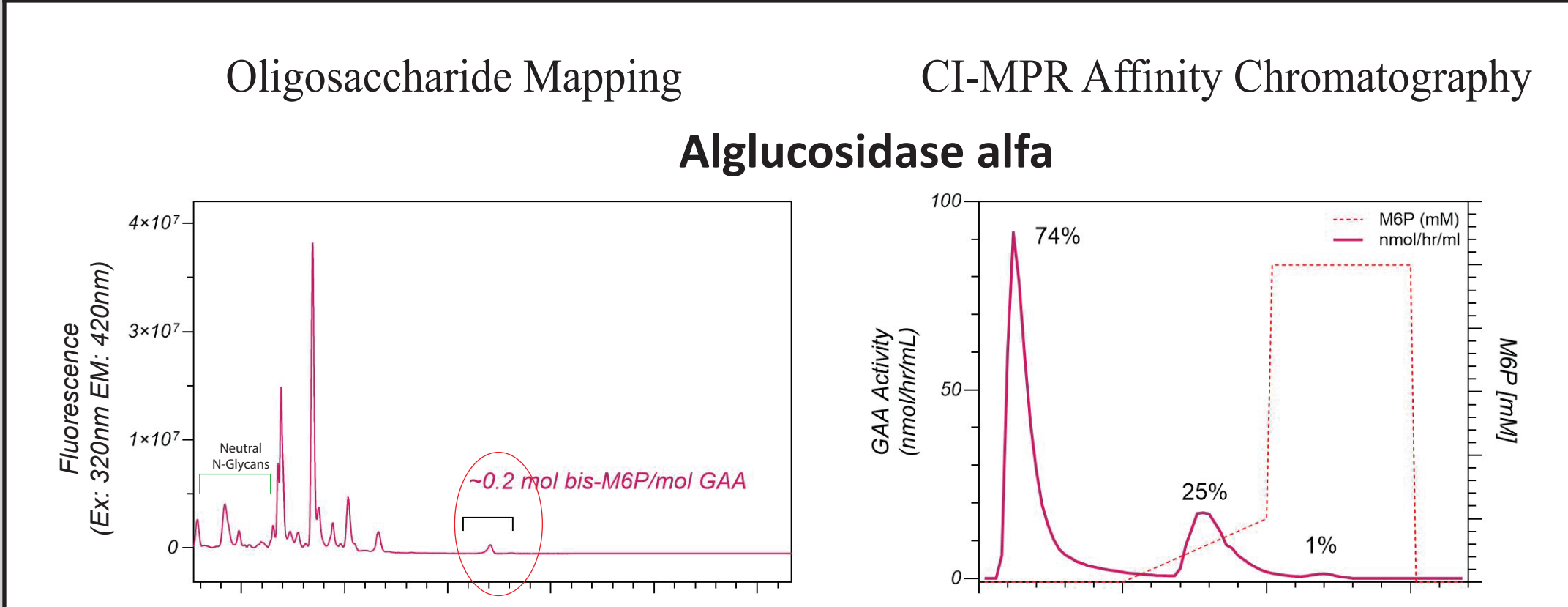
LV

Non-viral NP

Highly efficient targeted enzymes for more effective treatment of LSDs

M021 is a Unique rhGAA that Contains High Levels of Bis-Phosphorylated N-Glycans When Produced With S1S3 PTase Co-Expression

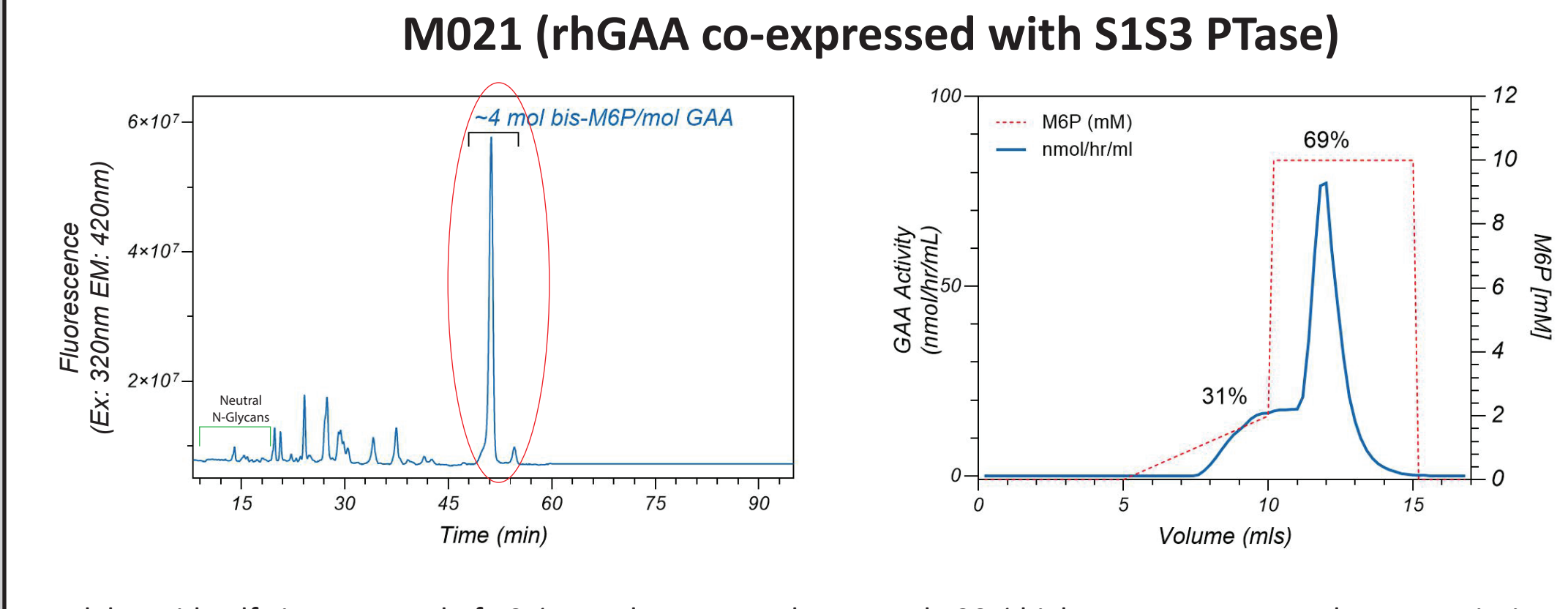
Oligosaccharide Mapping



Alglucosidase alfa

M021 (rhGAA co-expressed with S1S3 PTase)

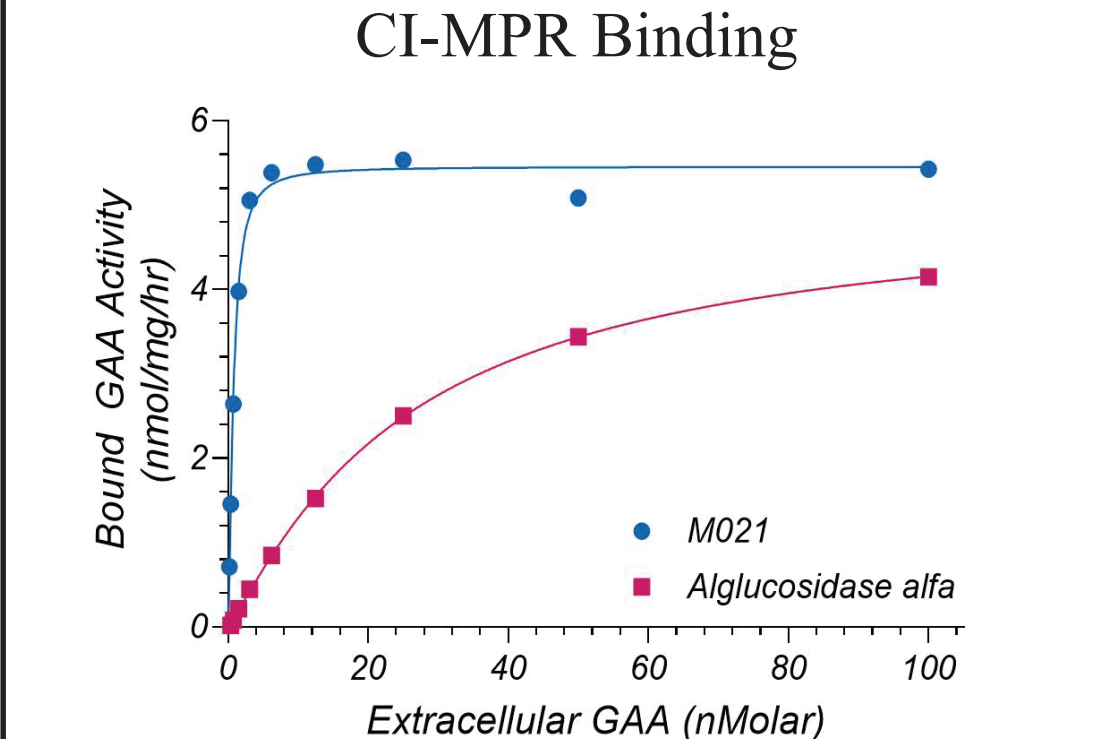
CI-MPR Affinity Chromatography



M021

M021 has Better CI-MPR Binding Enabling Greater Cellular Uptake than Alglucosidase alfa

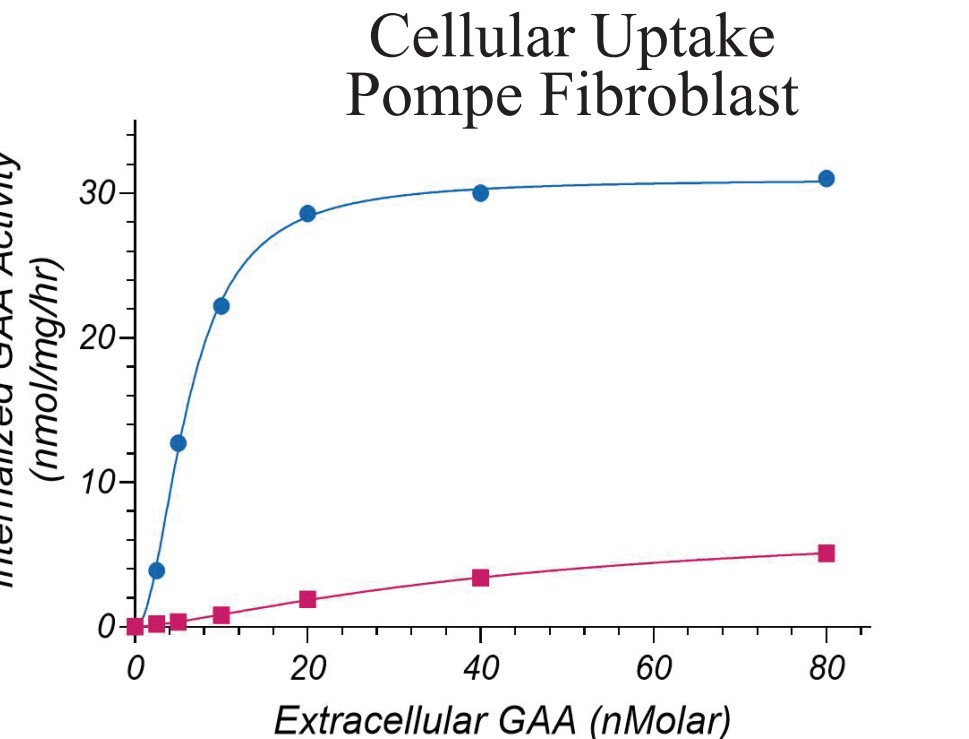
CI-MPR Binding



Parameter	M021	Alglu
Bmax (nmol/ml/hr)	5.5	ND
Kd (nM)	0.8	ND

ND: Not Determined since Bmax was not achieved

Cellular Uptake Pompe Fibroblast



Parameter	M021	Alglu
Bmax (nmol/mg/hr)	31	ND
Kuptake (nM)	6	ND

ND: Not Determined since Bmax was not achieved

M021 Can Reduce Accumulated Glycogen to Near Wild-type Levels

Animals

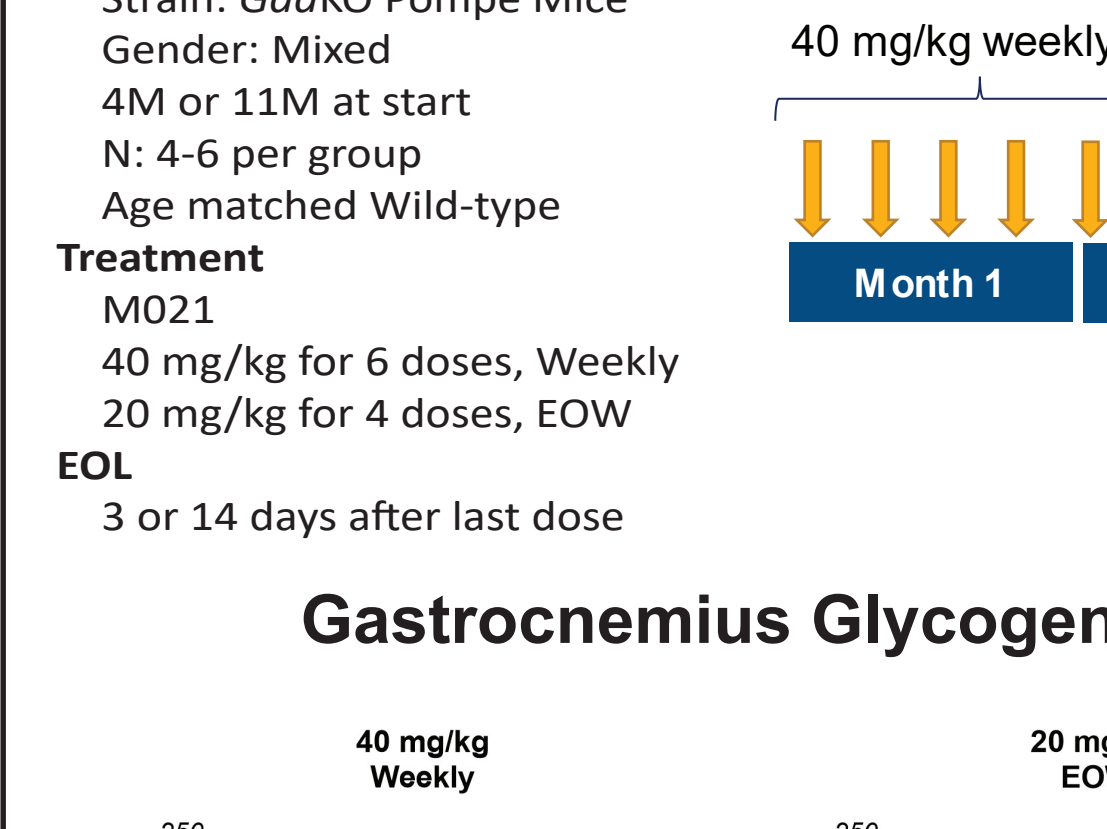
Strain: *GaaKO* Pompe Mice  
Gender: Mixed  
4M or 11M at start  
N: 4-6 per group  
Age matched Wild-type

Treatment

M021  
40 mg/kg for 6 doses, Weekly  
20 mg/kg for 4 doses, EOW

EOL  
3 or 14 days after last dose

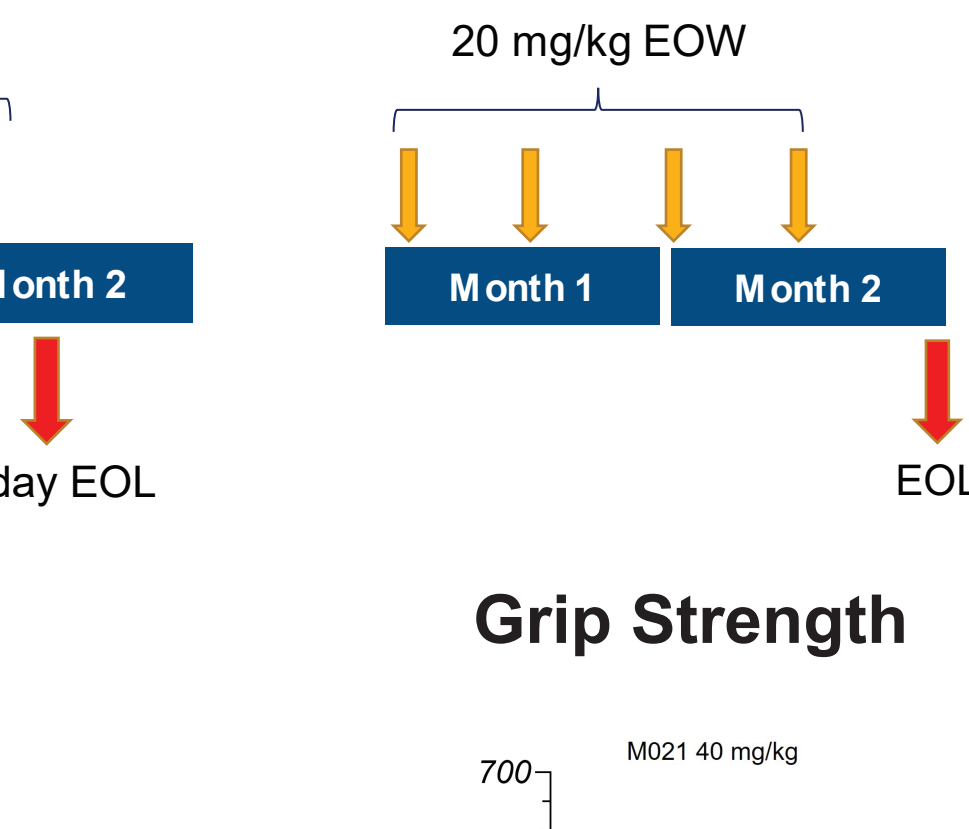
Gastrocnemius Glycogen



40 mg/kg Weekly

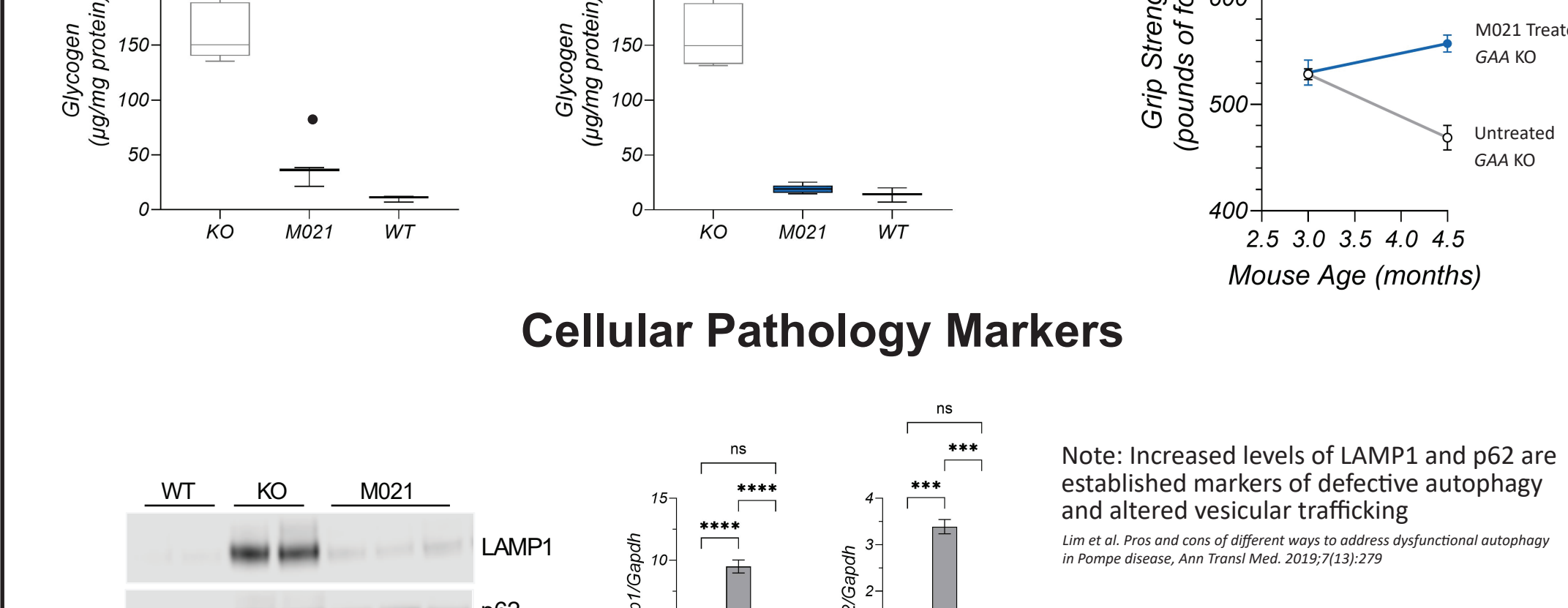
20 mg/kg EOW

Grip Strength



M021 40 mg/kg

Cellular Pathology Markers



LAMP1

p62

GAPDH

WT KO M021

ns

\*\*\*

\*\*\*\*

Statistical significance was determined using unpaired t-tests where NS Not Significant, \*\*\*P<0.001, \*\*\*\*P<0.0001

After Normalization of Glycogen, Glycogen Reaccumulation is Slow Following Cessation of Therapy

Animals

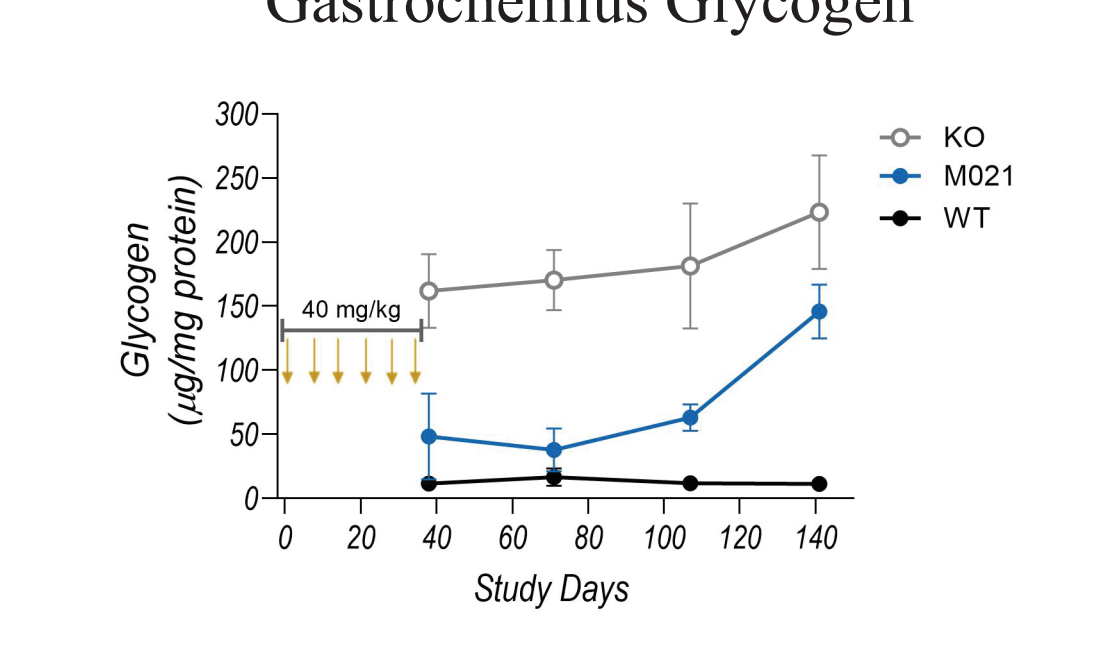
Strain: *GaaKO* Pompe Mice  
Gender: Mixed  
12-16 Weeks  
N: 5- 6 per group  
Age matched Wild-type

Treatment

M021- 40 mg/kg  
6 weekly doses

EOL  
3D, 5W, 10W, or 15W

Gastrocnemius Glycogen



Glycogen (ug/mg protein)

Study Days

40 mg/kg

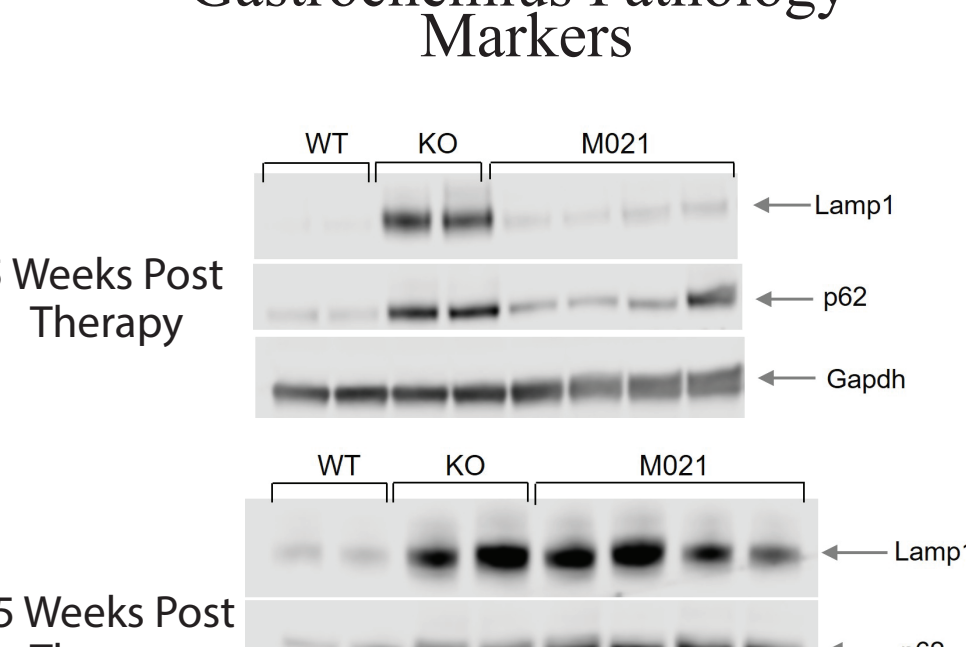
3-d EOL

5-wk EOL

10-wk EOL

15-wk EOL

Gastrocnemius Pathology Markers



WT KO M021

5 Weeks Post Therapy

15 Weeks Post Therapy

Lamp1

p62

Gapdh

◆ M021 can rapidly clear accumulated glycogen and the glycogen re-accumulation is relatively slow which may enable less frequent monthly maintenance dosing

M021 Rapidly Normalizes Functional Grip Strength After Debulking Which Can Be Maintained With Less Frequent Monthly Maintenance Dosing

Animals

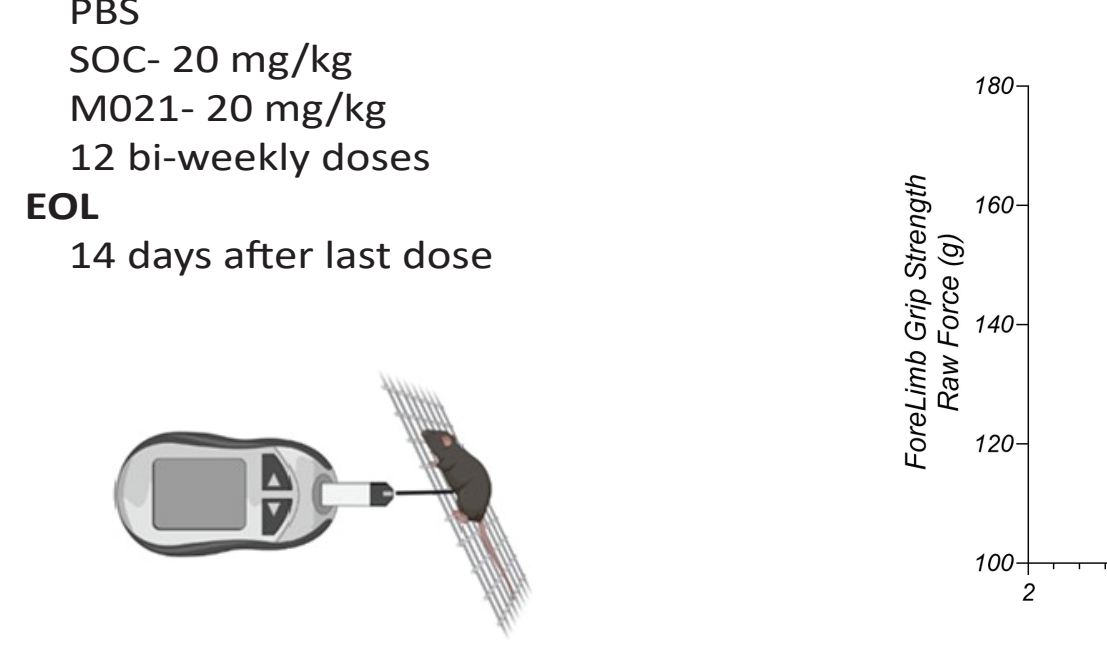
Strain: *GaaKO* Pompe Mice  
Gender: Mixed  
Age: 10-12 weeks  
N: 5-11 per group  
Age matched Wild-type

Treatment

PBS  
SOC- 20 mg/kg  
M021- 20 mg/kg  
12 bi-weekly doses

EOL  
14 days after last dose

Forelimb Grip Strength



Forelimb Grip Strength (Newtons)

Mouse Age (months)

WT

M021 - EOW Dosing

M021 - Debulking then Monthly Dosing

GAA KO

Alglucosidase alfa EOW Dosing

◆ Grip strength was significantly improved with M021 ERT by 2 months and indistinguishable from wild-type mice by 3 months.

◆ Improved grip strength maintained using monthly M021 dosing.

M021 Rapidly Normalizes Glycogen, Reverses Cellular Dysfunction and Enables Less Frequent Monthly Maintenance Dosing Without Aggressive Debulking

Animals

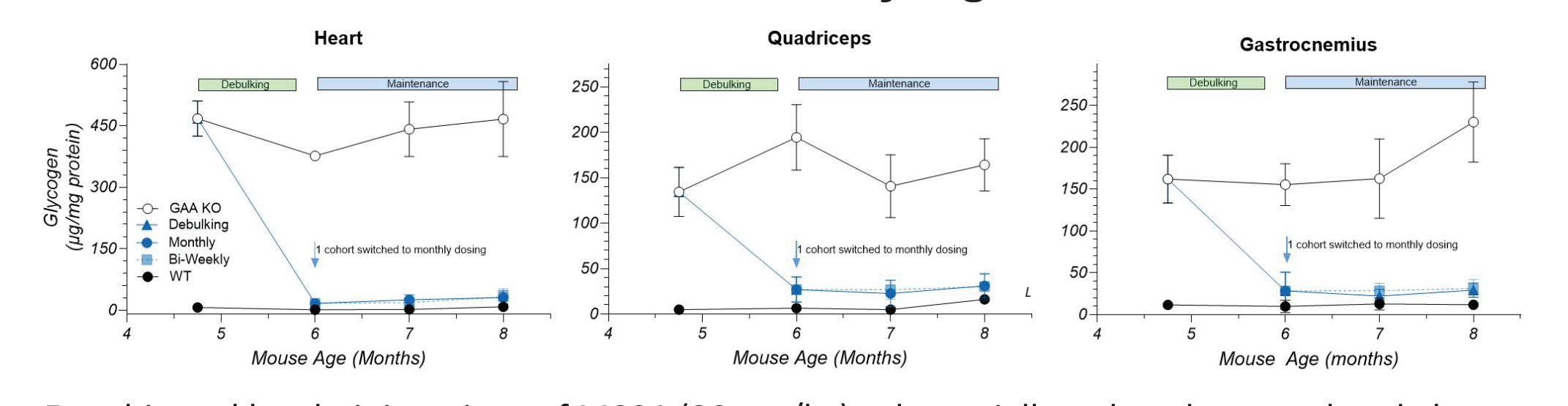
Strain: *GaaKO* Pompe Mice  
Gender: Mixed  
4M at start  
N: 4-5 per group  
Age matched Wild-type

Treatment

M021- 20 mg/kg  
All animals received bi-weekly dosing for 4 doses  
Then one cohort switched to monthly dosing  
The other cohort remained on bi-weekly dosing

EOL  
14 days after last dose

Tissue Glycogen



Glycogen (ug/mg protein)

Heart

Quadriceps

Gastrocnemius

Debulking

Maintenance (monthly)

Bi-weekly

WT

M021-treated, n=42

No.38

3M EOL

6M EOL

3M EOL

6M EOL

3M EOL

6M EOL

◆ Four bi-weekly administrations of M021 (20 mg/kg) substantially reduced accumulated glycogen to near wildtype levels.

◆ Following debulking, near normal glycogen levels can be maintained using less frequent monthly dosing.

◆ Normalization of glycogen correlated with reversal of cellular dysfunction as evidenced by reduction of LAMP1 & p62.

Conclusions

- ◆ M021 is a unique rhGAA ERT with ideal N-glycosylation profile: naturally high levels of bis-phosphorylated N-glycans to enable efficient CI-MPR binding and cellular uptake; low levels of neutral glycans to minimize non-productive clearance in liver, spleen, etc.
- ◆ M021 rapidly clears glycogen, reverses cellular pathology and normalizes functional grip strength in treated Pompe mice.
- ◆ These data suggest that M021 is a much more potent rhGAA ERT with potential for less frequent dosing.

Acknowledgements

- ◆ Marshall's Mountain for sponsoring visiting researcher, Emilee Statzer.
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- ◆ AMDA for sponsoring critical pre-clinical animal studies.
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WORLD SYMPOSIUM

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