Poster #122 Monday 3-5 pm

M021 (rhGAA) Has a Unique Glycosylation Profile Which Enables More Efficient Glycogen Reduction and May Allow for Alternative Pompe ERT Dosing Strategies

Kylie Gray¹, Michael DiGruccio¹, Riley Marcinczyk¹, Jonathan Roberts¹, Linda Lyons¹, Uday Wanninayake¹, Vaughn Weaver¹, Shou Liu¹, Madison Chao², Nastry Brignol², Osman Sheikh², Steven Ortemier³, Clarissa Booth³, Katherine White³, Hung Do¹, Russell Gotschall¹ ¹M6P Therapeutics, St. Louis, MO 63108; ²Amicus Therapeutics, Philadelphia, PA 19104, ³Sanford Research, Sioux Fall, SD 57754

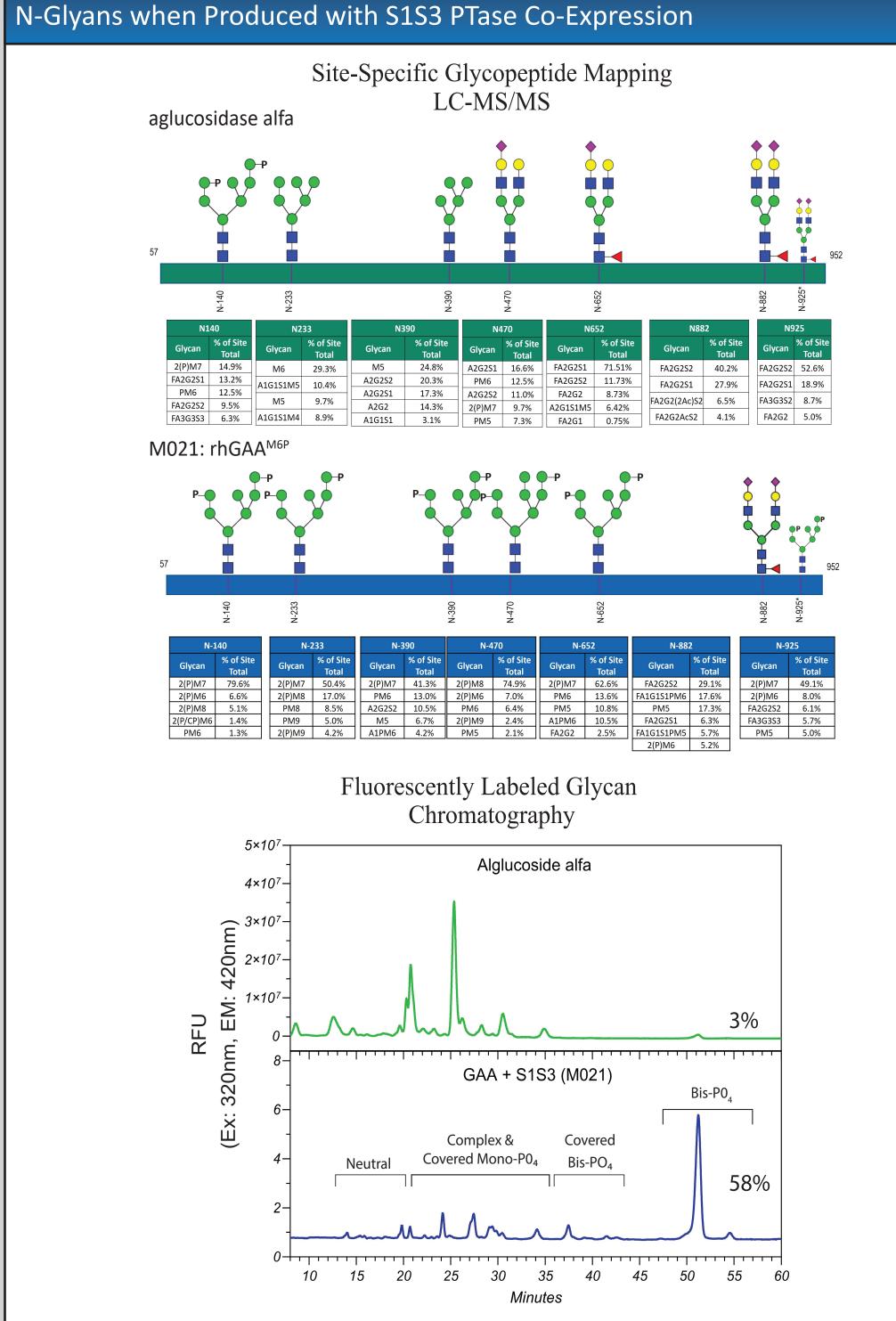
M021 is a Unique rhGAA that contains High Levels of Bis-Phosphorylated

Pompe Disease

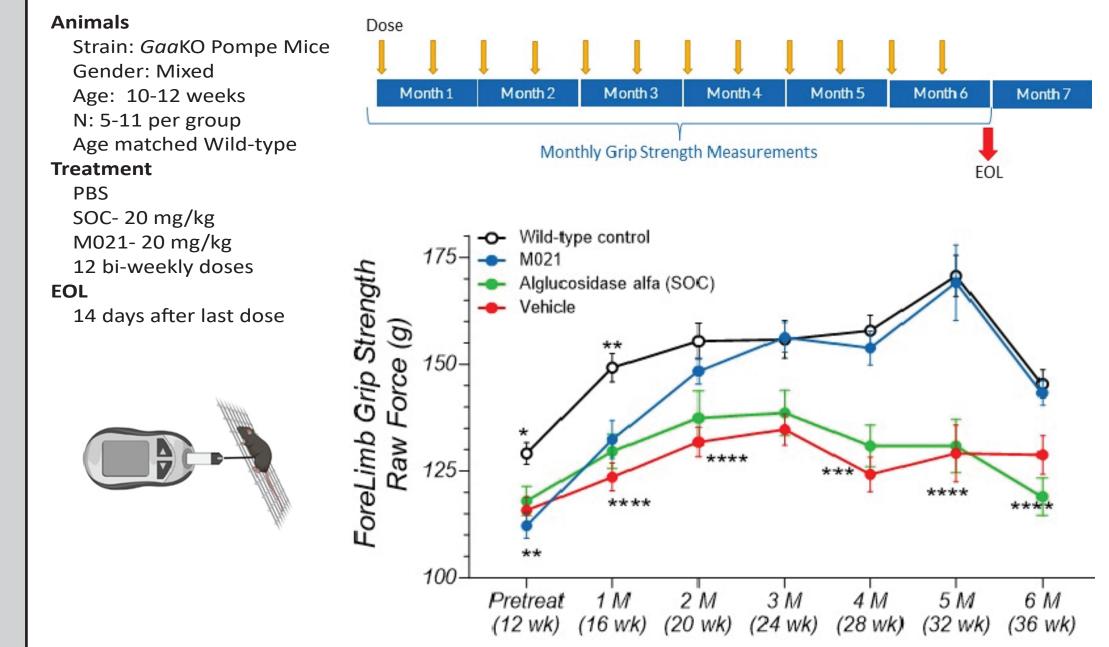
- Pompe disease is an inherited disorder in which pathological levels of the complex sugar glycogen accumulates in cells
 - Infantile-onset Pompe disease has an onset age <12 months and affects the heart muscle (cardiomyopathy); muscle weakness, enlarged liver and heart, difficulty breathing and feeding occur
 - Late-onset Pompe disease has an onset age >12 months or onset age <12 months without cardiomyopathy; progressive muscle weakness, difficulty breathing, chronic pain, enlarged organs, and other symptoms occur

Pompe is an ultra-rare autosomal recessive disorder

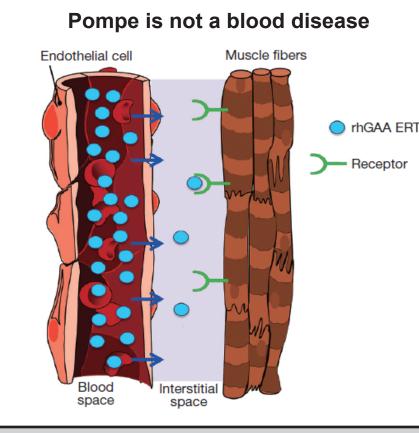
- Pompe disease is caused by low levels or absence of acid alpha-glucosidase (GAA), an enzyme that normally breaks down glycogen in the lysosome, due to mutations in the gene encoding GAA
- GAA deficiency leads to lysosomal glycogen accumulating in multiple tissues, particularly cardiac and skeletal muscle
- Treatments addressing GAA enzyme deficiency:
 - Enzyme replacement therapy (ERT)
 - Multiple investigational products in development, including gene therapy



M021 Rapidly Normalized Muscle Grip Strength in Treated Pompe Mice to that of Wild-type while SOC did not



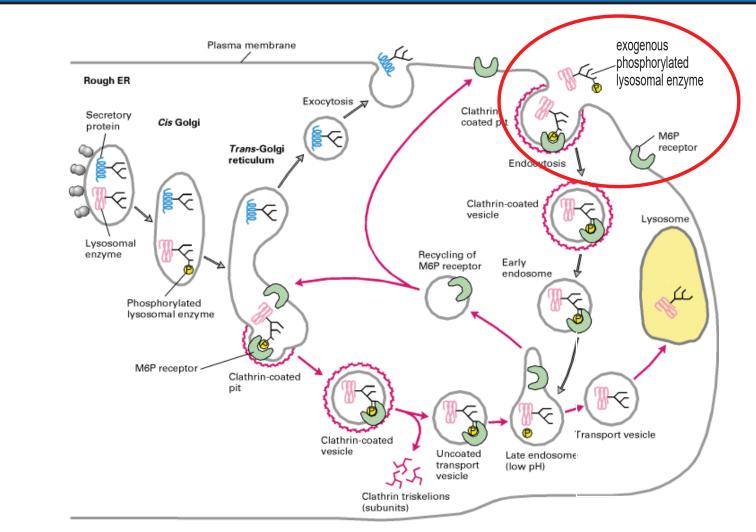
Cardiac and skeletal muscles are not well targeted by current SOC



Less than 1% of the adminstered dose	
reaches the most severly impacted tissue	

Variable	Liver	Quad	Tricep	Gastroc	Hea
Number of animals (n)	6	16	10	10	10
GAA activity in tissue homogenate (nmol 4-MU released/mg protein/hr) ^a	776	8	8	11	50
mg total protein in homogenate/mg wet tissue	0.11	0.04	0.04	0.04	0.04
GAA activity (nmol/mg wet tissue/hr) ^b	85	0.32	0.32	0.44	2.0
Total wet tissue weight (mg)	1,077	125	81	148	11(
Total GAA activity in tissue (nmol/tissue/hr) ^c	9.2×10⁴	40	26	65	220
% of rhGAA dose in tissue ^d	52.57	<0.03	<0.02	<0.04	<0.1
^a , amount of GAA enzyme activity as measured by release tissue homogenate; ^b , amount of GAA activity in 1 mg of we homogenate/mg total protein in wet tissue; ^c , total amount of rl dose in tissue determined by dividing the measured GAA activity released/hr) and expressed as percent of total rhGAA dose. rhG	et tissue norma hGAA normalize in tissue by the	alized using de ed to the entire total GAA activ	etermined amo wet tissue we vity from dosing	ount of total pro ight; ^d , fraction c solution (1.75×1	tein in t of total rh

Natural M6P Receptor Pathway Enables Phosphorylated Exogenous Lysosomal Enzymes Cellular Uptake for Treatment of Lysosomal Storage



- Alglucoside alfa is composed of 70% complex-type N-glycans, whereas M021 is composed of mainly phosphorylated high mannose glycans
- On average, there are >3 moles of M6P per mole of M021, leading to high-affinity binding to the CI-MPR

M021: rhGAAM6P CI-MPR Interaction and Affinity is Dramatically Improved with Optimal Glycan Structure

(*J*4/

uptake following therapy.

(Ŋ

M6F

CI-MPR Affinity Chromatography

27%

Contains M6P

Competent for delivery

to lysosomes

Volume (mL)

— GAA + S1S3 (M021)

Start of

M6P elution

Lacks M6P

Cannot be delivered

to lysosomes

Alglucosidase alfa

73%

40-

CI-MPR Binding Kinetics

50

• Only a portion (~ 27%) of alglucosidase alfa contains M6P

and thus, only this minor fraction is able to bind to CI-MPR

to enable cellular uptake. The poor affinity of Alglucosidase

alfa (>100 nM) for the CI-MPR dramatically limits cellular

• In contrast, 100% of M021 contains M6P and has a strong

cellular uptake at relevant tissue levels following therapy.

affinity (1.7 nM) for the CI-MPR which enables efficient

GAA (nMolar)

25

 $K_{D} = 1.7 \text{ nM}$

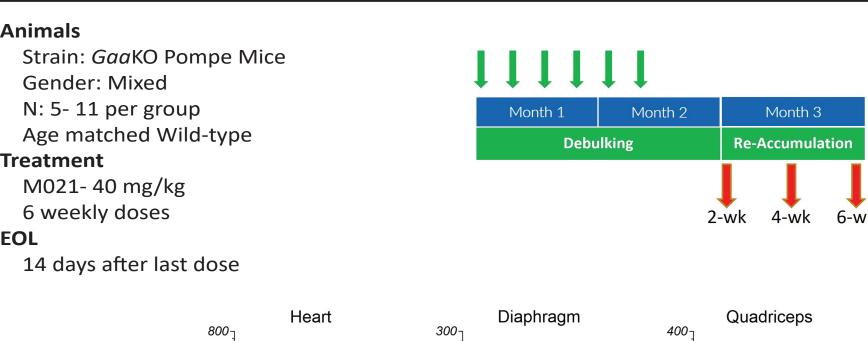
M021

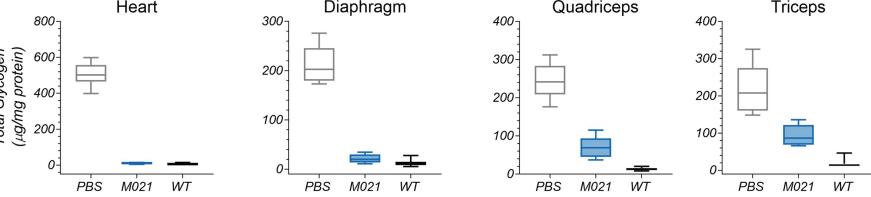
Alglucosidase alfa

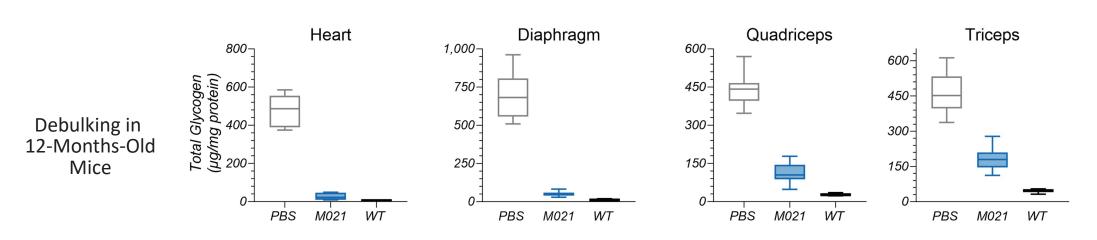
Time Post Treatment (Age in Weeks)

- Grip strength phenotype was significantly improved by M021 ERT by 2 months and indistinguishable from wild-type mice by 3 months.
- SOC was not able to improve grip strength under identical experimental conditions.

M021 May Offer Altenative Dosing Strategies for Rapid Glycogen Debulking and Less Frequent Maintenance Dosing

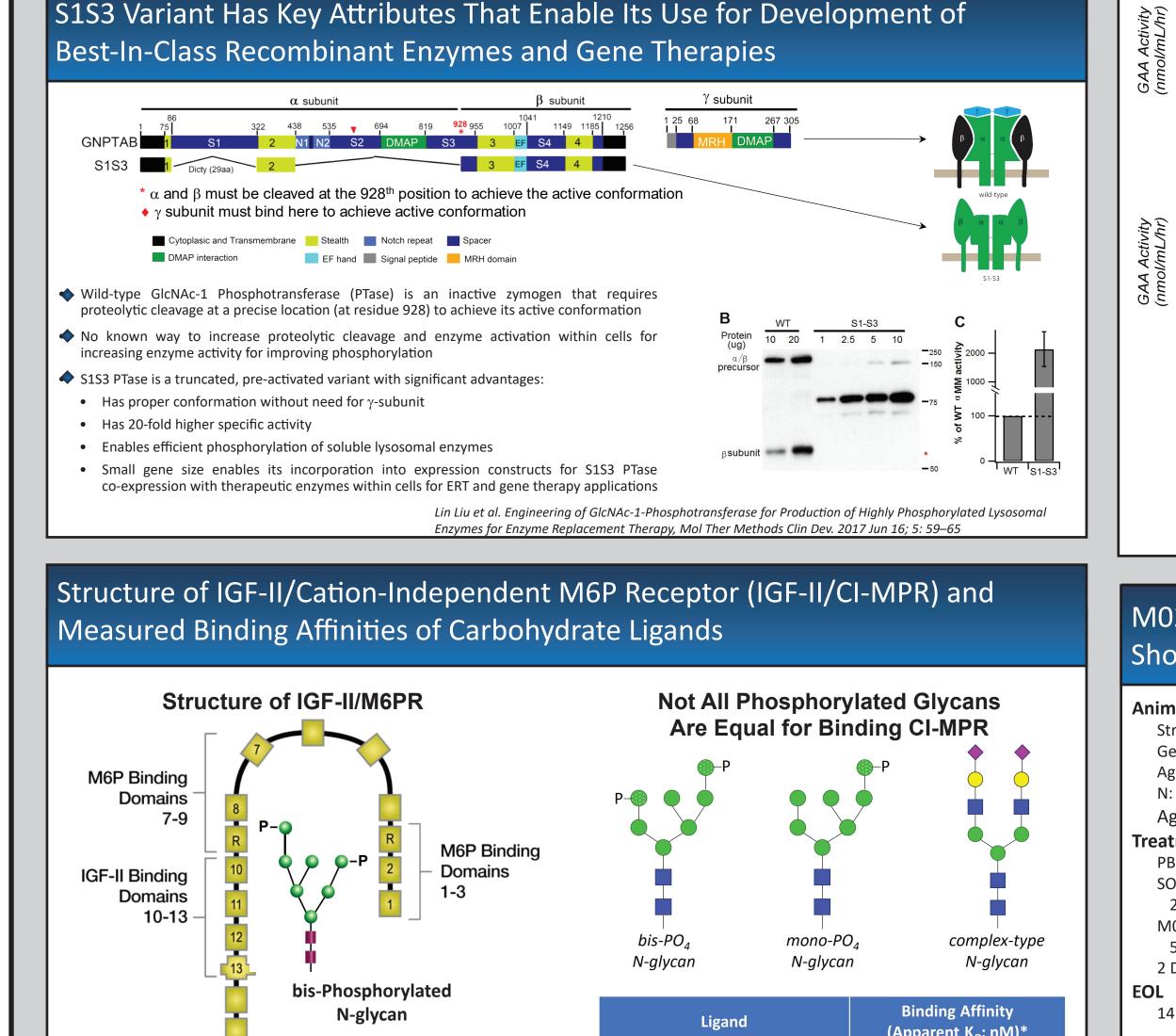




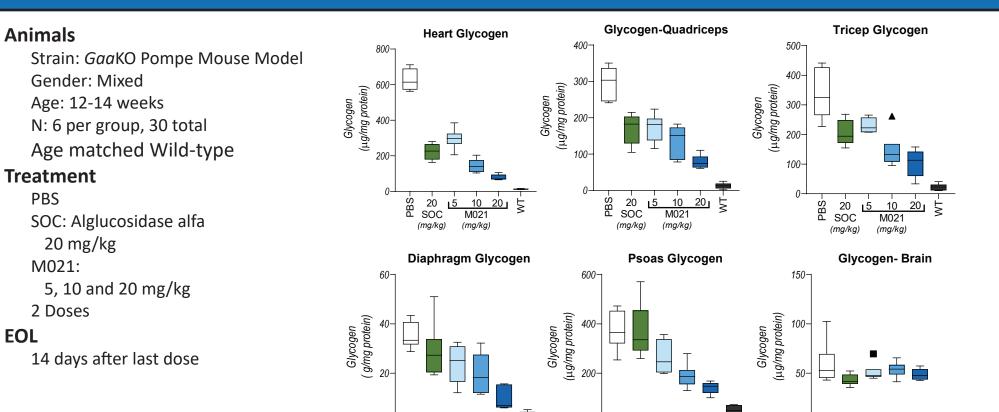


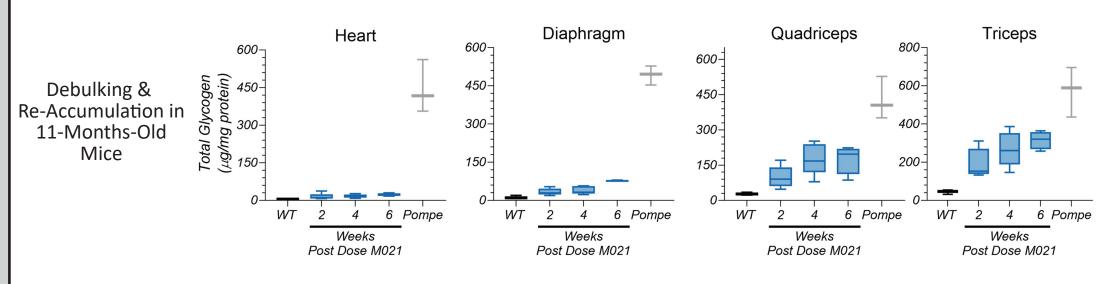
.oaisn н, вегк А, Zipursky SL, et al. Molecular Cell Biology. 4th edition. New York: W. H. Freeman; 2000. Section





M021 is Significantly Better than SOC for Reducing Accumulated Glycogen in Short-term Efficacy Studies





- Cardiac and Diaphragm glycogen levels were normalized to Wild-type levels after M021 dosing and very little glycogen had re-accumulated when measured 6 weeks after dosing.
- Glycogen in Quadriceps and Triceps were reduced 75% and 62%, respectively after M021 dosing compared to untreated Pompe mice.
- After glycogen debulking with M021, that rate of glycogen re-accumulation in skeletal muscle is slow (re-accumulated to ~50% of untreated Pompe mice 4-6 weeks after last dose).

Conclusions

EOL

Debulking in 12-Weeks-Old

Mice

- S1S3 PTase efficiently and reliably phosphorylates soluble lysosomal enzymes including those that are typically poorly phosphorylated like GAA
- On average, there is >3 mol of M6P per mole of M021, resulting in high affinity binding to the CI-MPR receptor
- Pre-clinical studies of M021 in the Pompe mouse model demonstrated robust efficacy as measured by in-life grip strength and glycogen reduction
- M021 effectively reduces glycogen, even in old Pompe mice with advanced disease phenotype
- These promising results suggest that M021 warrants further development as a potential next-generation treatment for Pompe disease

